



Radiation Heat-Loads on Superconducting Magnets

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Outline



- **The talk is divided onto two parts**
 - ❖ *Part –1: Materials*
 - Superconductor
 - Cable Insulation
 - Coil End-parts
 - Potting Compound
 - ❖ *Part – 2: Heat-Deposition Studies*
 - Current NbTi LHC IR Quad
 - LARP IR Quad
 - LARP Separation Dipole
- **Summary**



Radiation Loads



■ Expected radiation loads in various machines

- ❖ ITER: Neutron fluence of 1×10^{18} n/cm² ($E > 0.1$ MeV) [1]
- ❖ LHC IR Region: Neutron fluence of 1×10^{16} n/cm² ($E > 0.1$ MeV) over the first 10 years [2]
- ❖ LARP IR Quad: Neutron fluence of 2.5×10^{16} n/cm² ($E > 0.1$ MeV) [3]

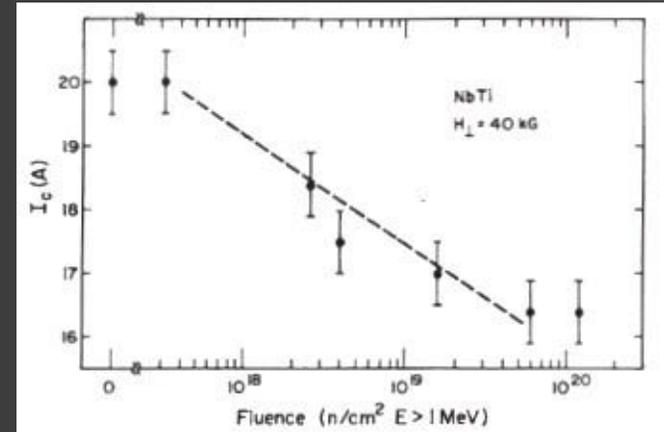


Superconductor



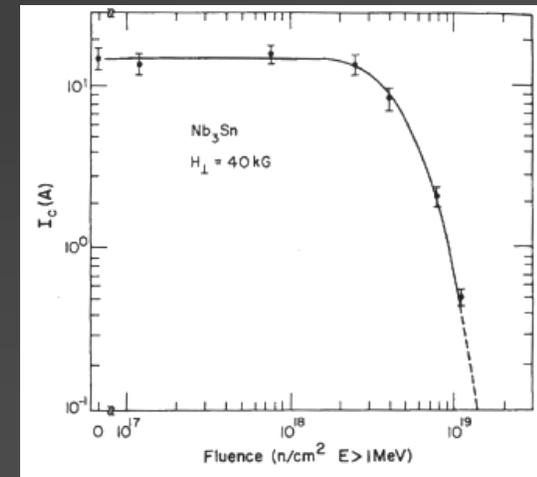
■ NbTi

- ❖ “Reduction in I_c (40 kG) was observed for fluences greater than 3×10^{17} n/cm² and saturation at 18% was observed for fluences above $3 - 4 \times 10^{19}$ n/cm² [4]”



■ Nb₃Sn

- ❖ “Little or no reduction in I_c (40 kG) was observed for neutron fluence below 10^{18} n/cm². Between 2 and 3×10^{18} n/cm², however, there is an apparent threshold where a rapid reduction in I_c was seen [4]”

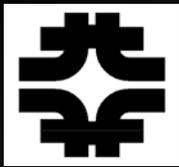




Cable Insulation



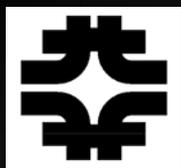
- **NbTi cable is typically insulated with Kapton[®] – a polyimide tape which has high radiation resistance**
- **Various insulation materials have been used for Nb₃Sn all of which have high radiation resistance**
 - ❖ S2 fiberglass sleeve or tape [widely used]
 - ❖ Ceramic tape [FNAL]
 - ❖ Quartz tape [SLAC]



Coil End-Parts



- **Current LHC IR quads have G-11 end-parts. This is part of the reason that limits the magnet lifetime to about 7 years for a nominal luminosity level of $10^{34} \text{ cm}^{-2}\text{s}^{-1}$**
- **Magnet lifetime would be further reduced if highest possible LHC machine luminosity was considered**
- **For Nb_3Sn magnets, metallic end-parts are typically used in order to sustain high reaction temperatures**
 - ❖ This puts greater demand on cable insulation, but from radiation prospective, end-parts should not be an issue



Potting Compound



- **Currently Nb₃Sn magnets are being impregnated with epoxy that have low radiation resistance**
 - ❖ **Ultimate tensile strength of fiber reinforced epoxy laminates degrade by up to 36% after irradiation to 1×10^{22} n/m² (E > 0.1 MeV) [1]**
- **Alternate materials for vacuum impregnation needs to be investigated in order to improve radiation resistance of the coil, thus increasing the magnet lifetime**



ITER Studies



■ ITER Coil Insulation R&D Program

- G-11 essentially became unusable at the radiation dose level of $5.0 \times 10^{22} \text{ m}^{-2}$ * [5]
- The shear strength of some modified epoxy resins such as CTD 101 dropped by about 20% at $1.0 \times 10^{22} \text{ m}^{-2}$ and 50% at $5.0 \times 10^{22} \text{ m}^{-2}$ [5,6]
- The shear strength of bismaleimide system dropped by 38% at $5.0 \times 10^{22} \text{ m}^{-2}$ [5]
- Polyimide system sustained least damage due to irradiation – the strength remained almost constant even at the highest radiation dose level [5]

* Neutron fluence levels of 1.0×10^{21} , 1.0×10^{22} , $5.0 \times 10^{22} \text{ m}^{-2}$ ($E > 0.1 \text{ MeV}$) translate to total absorbed dose levels (neutron+gamma) of 4.7×10^6 , 4.7×10^7 , $2.3 \times 10^8 \text{ Gy}$



- **JPL/NASA's work on the Precision Segmented Reflector/Telescope Technology program studied different resins that offer good radiation resistance [7]**
 - ❖ The study identified EX-1515, a commercially available cyanate ester resin with 121 °C cure temperature
 - ❖ Irradiation tests showed that the strength of the material dropped from 130 MPa to 104 MPa after irradiation to 10^7 Rads



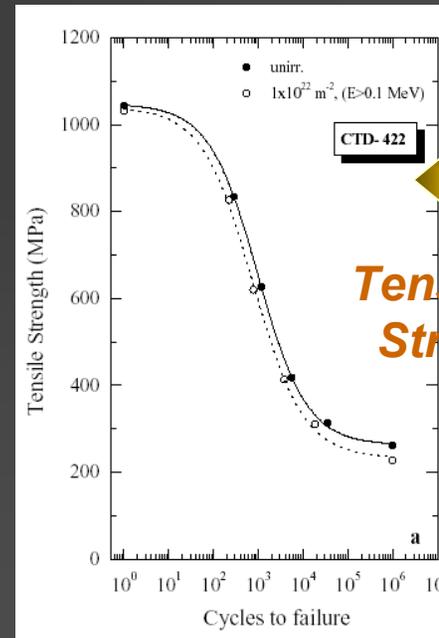
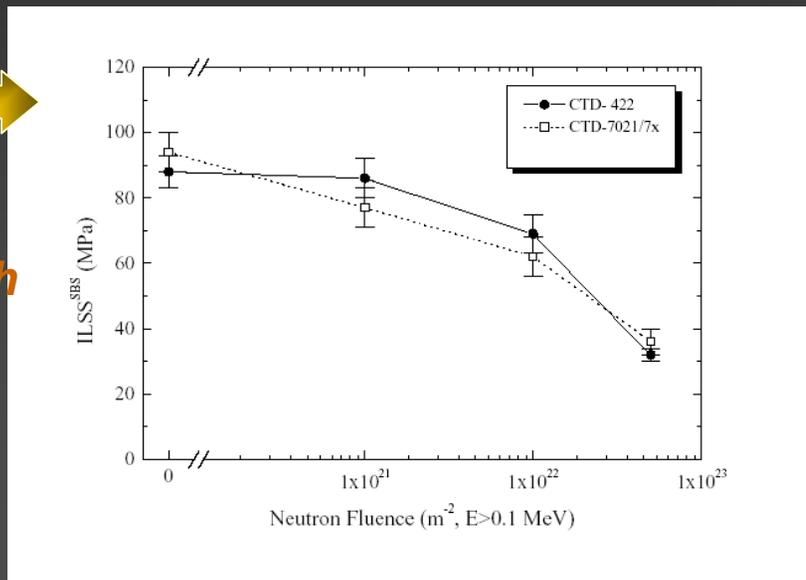
Cyanate Ester



- ❖ More recently CTD Inc. in USA and Atomic Institute in Vienna are collaborating in developing and testing various cyanate ester based hybrid resins [1,8]

CTD-422: Cyanate ester/epoxy blend

Shear Strength



Tension-Tension Stress-lifetime diagram



Bismaleimides



- Fermilab has recently looked into commercially available polyimide and/or bismaleimide resins for VPI [9]
 - ❖ Matrimid[®] 5292, a two-component bismaleimide system from Vantico was identified as a possible candidate

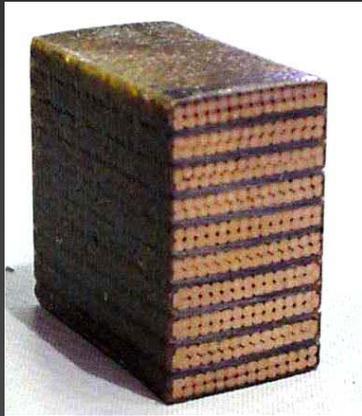
Temperature, °C	Viscosity, cps	Potlife, min
75	5000	>1000
100	800	1000
125	10	100
>200	<10	1



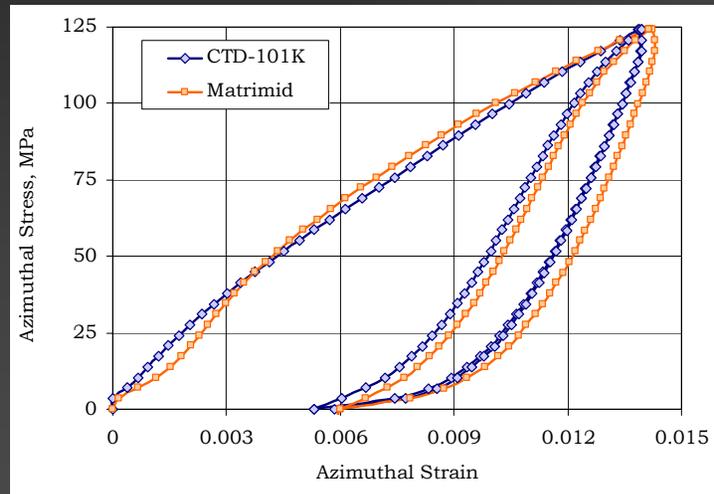
Matrimid[®] 5292



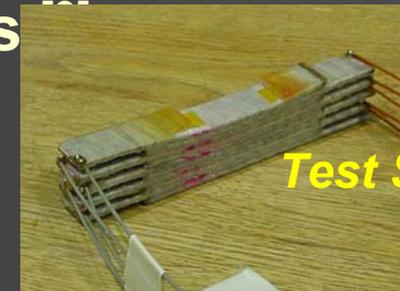
- Ten-stack samples were impregnated with Matrimid to understand and optimize impregnation process. Impregnation was performed at 100 °C as the viscosity is about 800 cps with a potlife of 17 hrs



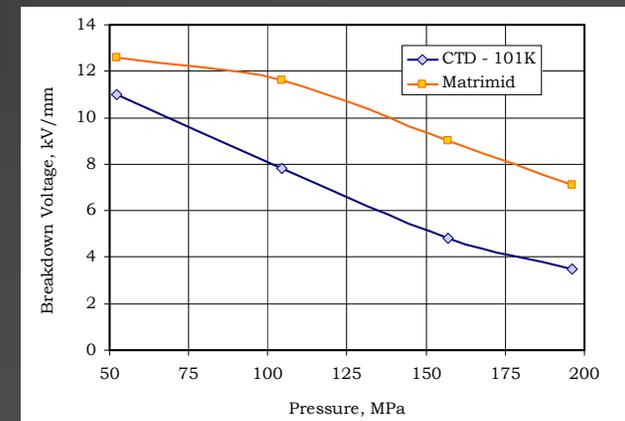
Impregnated Ten-stack sample

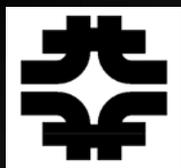


Mechanical Behavior in the Vertical direction at 300 K



Break-Down Voltage Expt





Radiation Heat-Loads



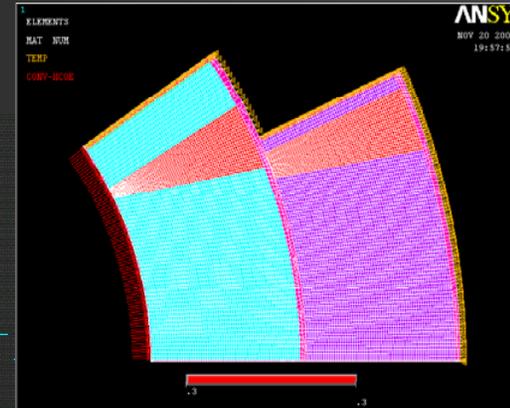
- Different configurations were analyzed by varying boundary conditions to estimate the peak temperature in the coil due to radiation heat load
 - ❖ Current NbTi LHC IR Quad
 - ❖ Proposed LARP Nb₃Sn IR Quad
 - ❖ Proposed LARP Nb₃Sn Separation Dipole
- Analysis was done by Zlobin et al.,^[10,13]. Brief summary of results are presented in the next few slides



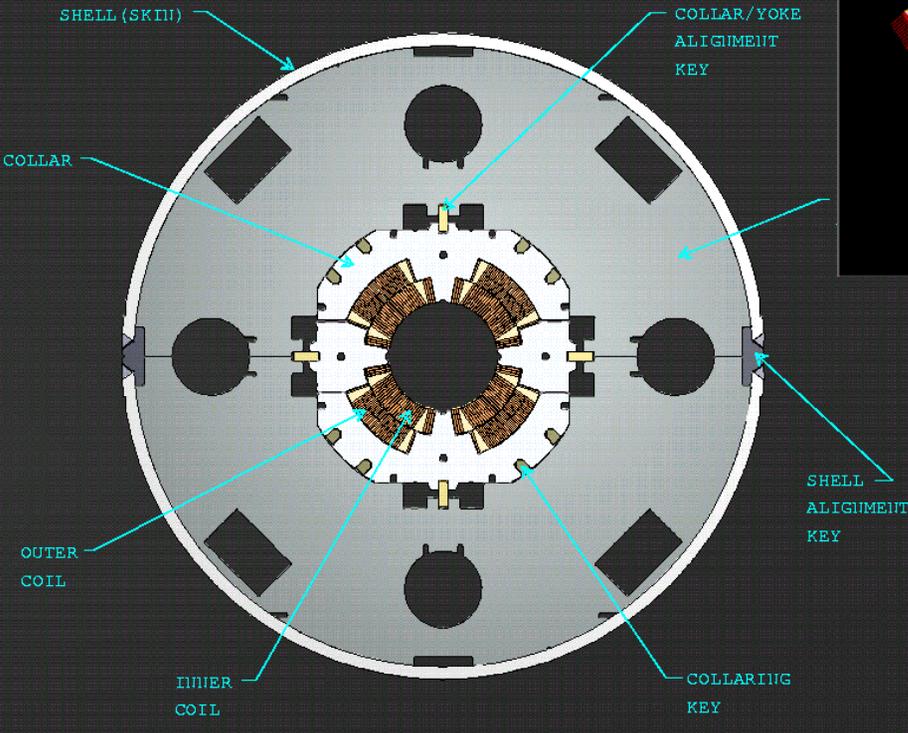
Current NbTi LHC IR Quad



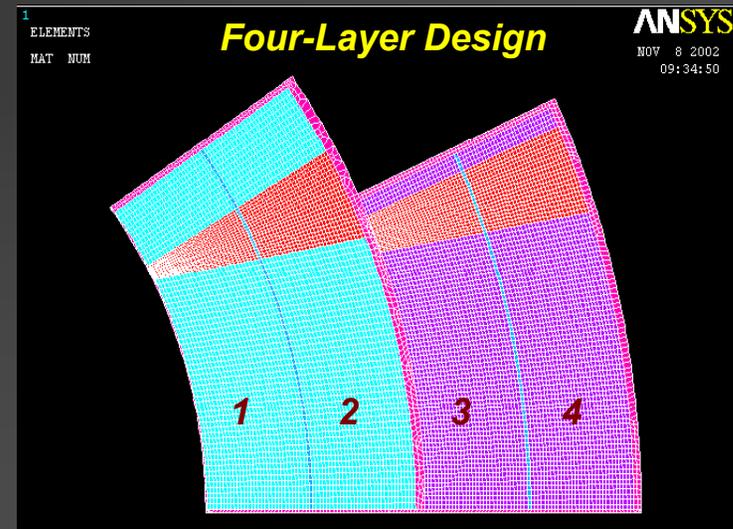
Two-Layer Design



Two-Layer Design with Collar



Four-Layer Design



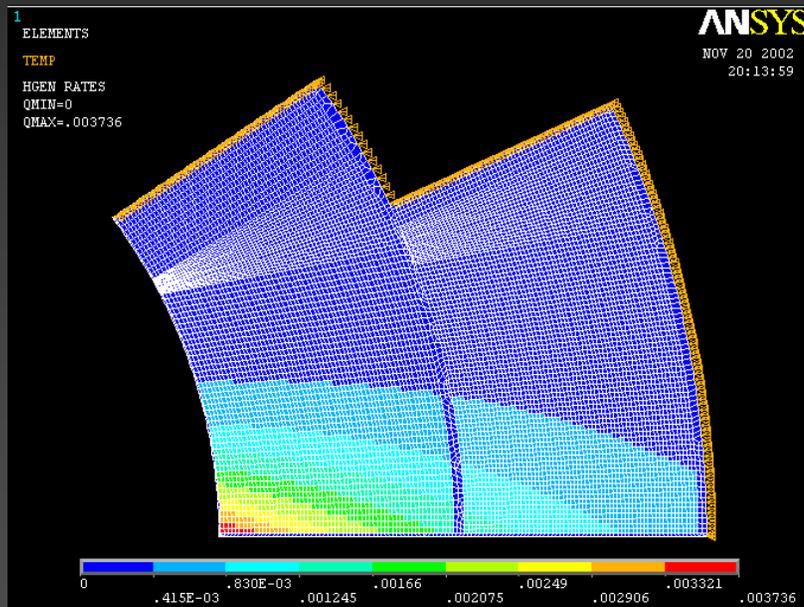
1. Coil perimeter was held at 1.9 K

2. For two layer with collar design, collar surface was held at 1.9 K

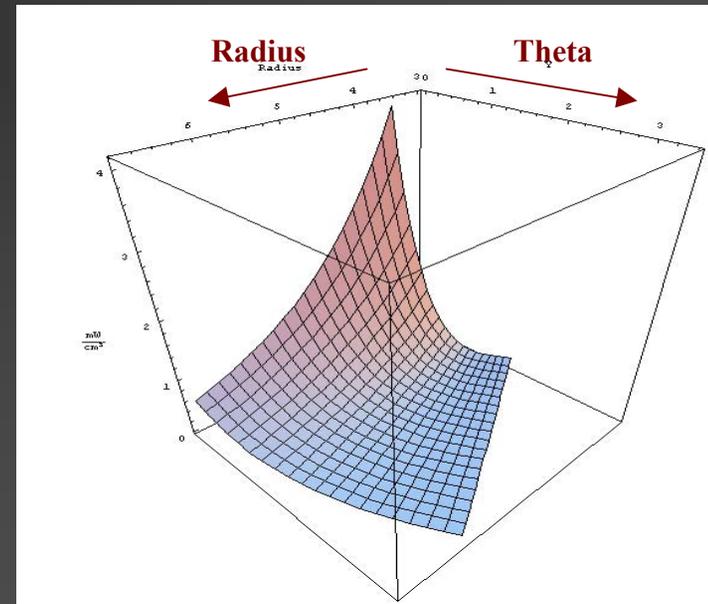


■ Heat Deposition in Magnet Coils

- The heat loads were applied as a element body loads, which are a function of the element's radial and azimuthal location (*from N. Mokhov*)



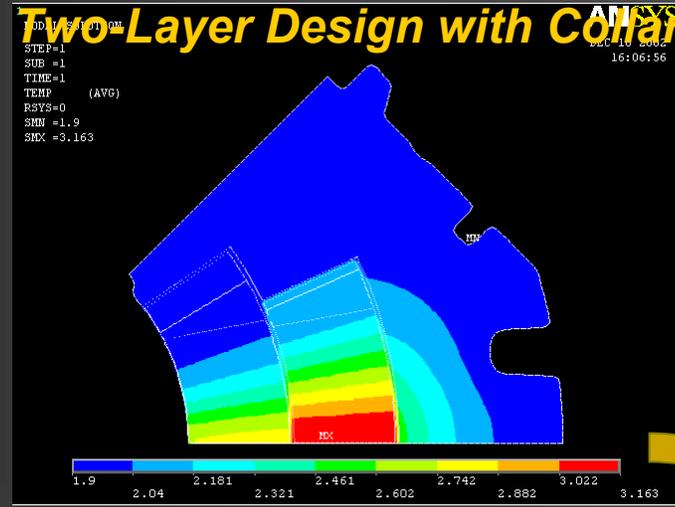
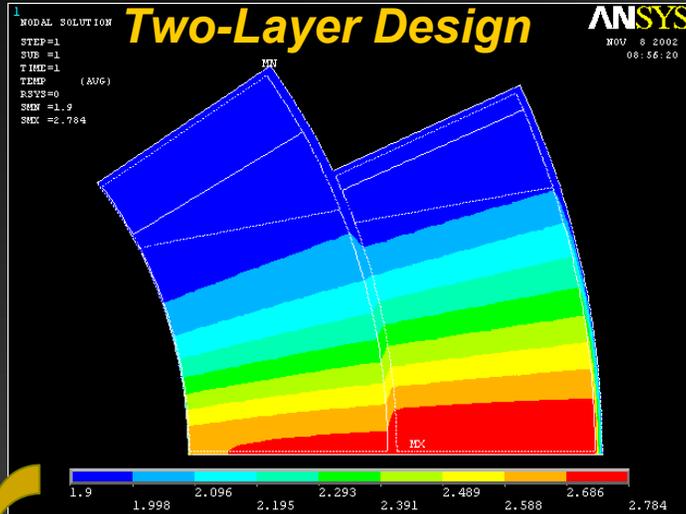
Applied Heat Loads in mW/mm^3



3-D Plot of the applied coil heat-loads

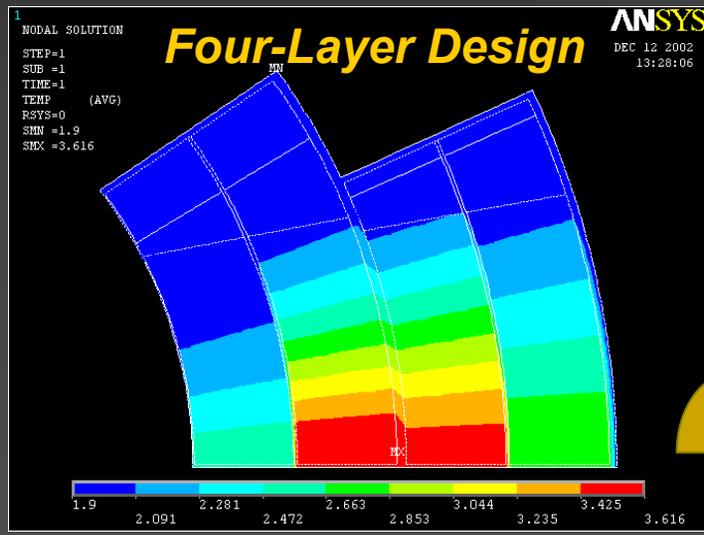


LHC IR Quad Thermal Model



$T_{peak} = 2.784 \text{ K}$

$T_{peak} = 3.163 \text{ K}$



Temperature contour plots for various designs

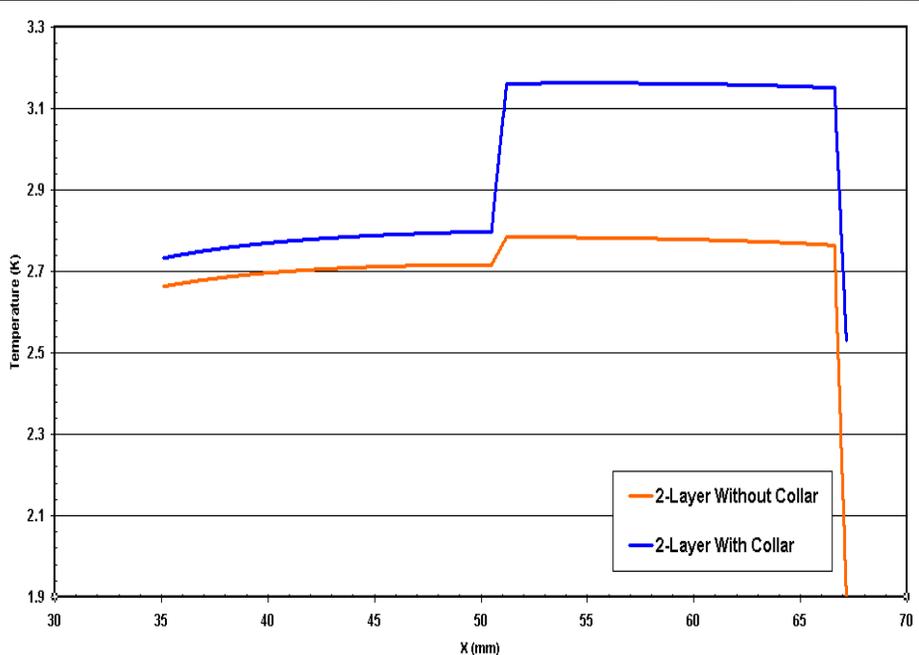
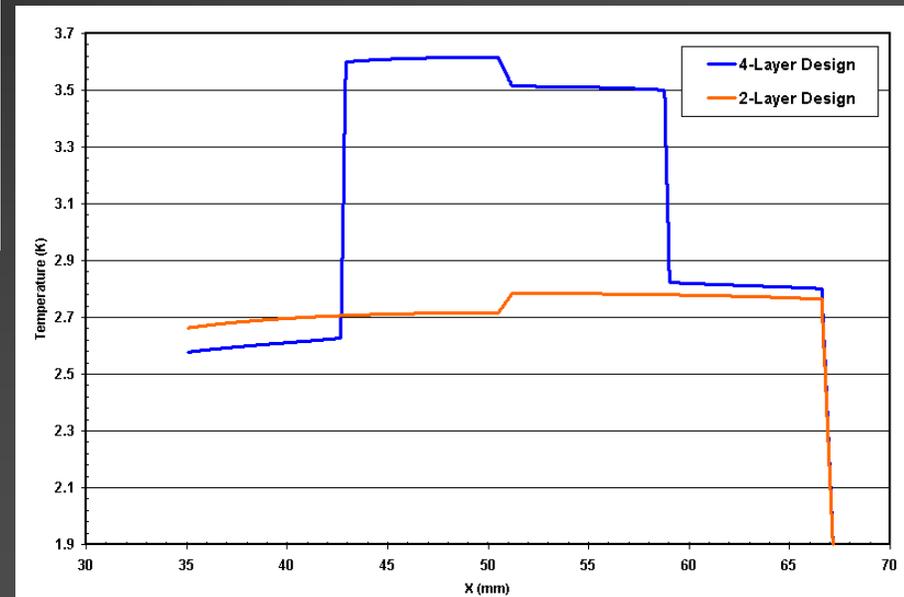
$T_{peak} = 3.616 \text{ K}$



LHC IR Quad Thermal Model



Temperature profile along the mid-plane nodes for 2-layer and 4-layer designs

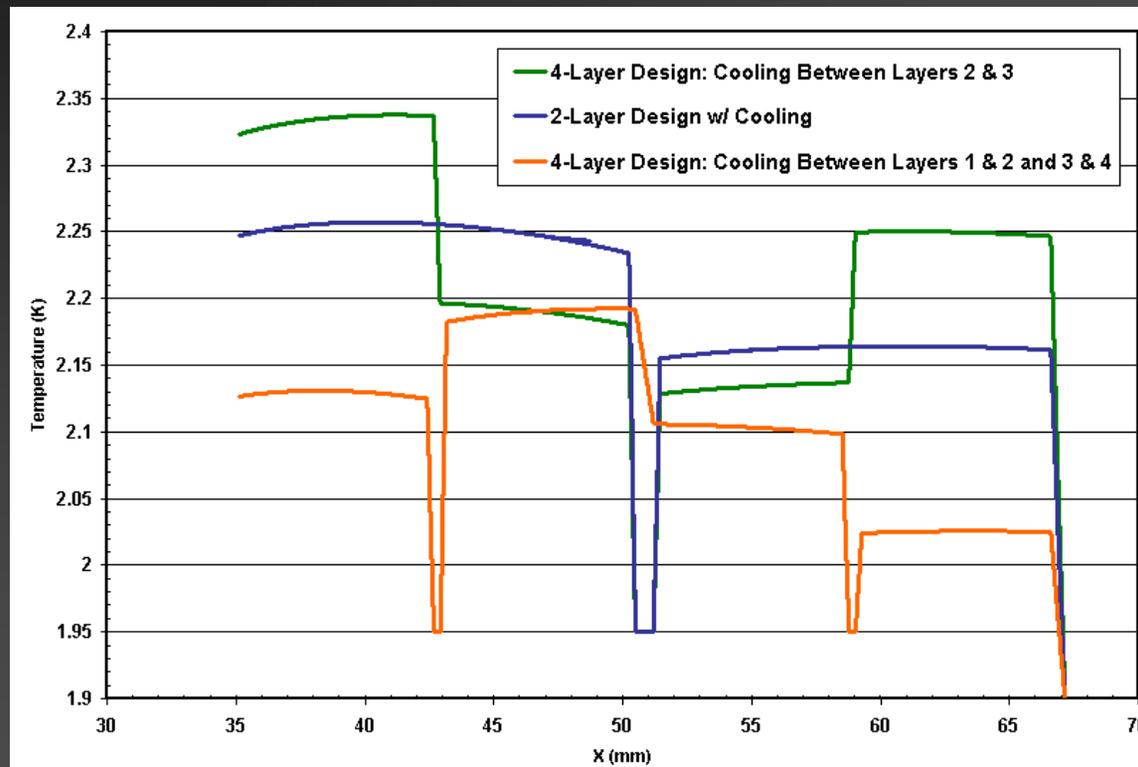


Temperature profile along the mid-plane nodes for 2-layer design with and without collars





■ Effect of Interlayer Cooling



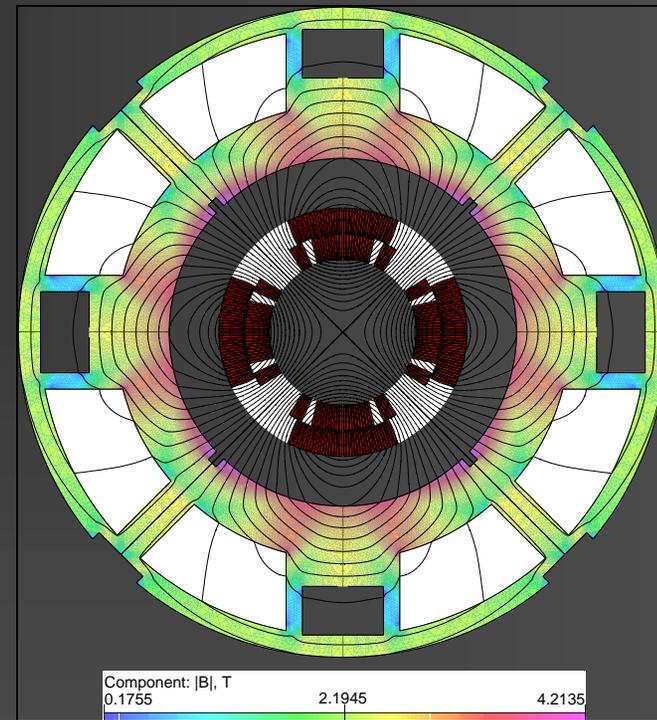
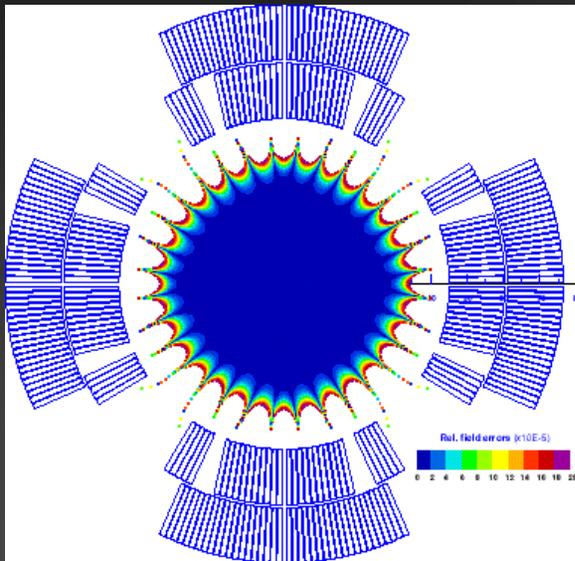
Analysis by Yadav & Zlobin [10]



LARP Nb₃Sn IR QUAD



■ Proposed coil geometry (*Kashikhin & Zlobin^[11]*)



Bore Diameter = 90 mm
Number of Turns = 144
Total superconductor area = 48.1 cm²



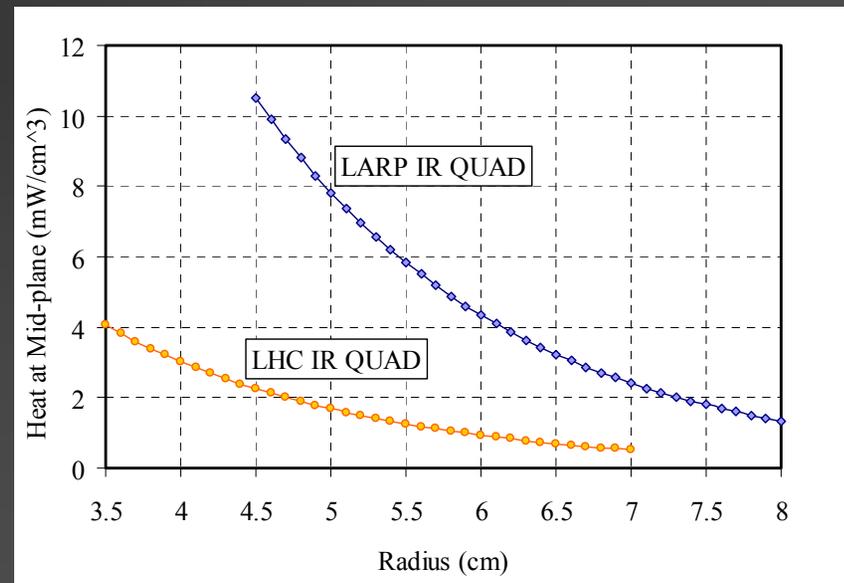
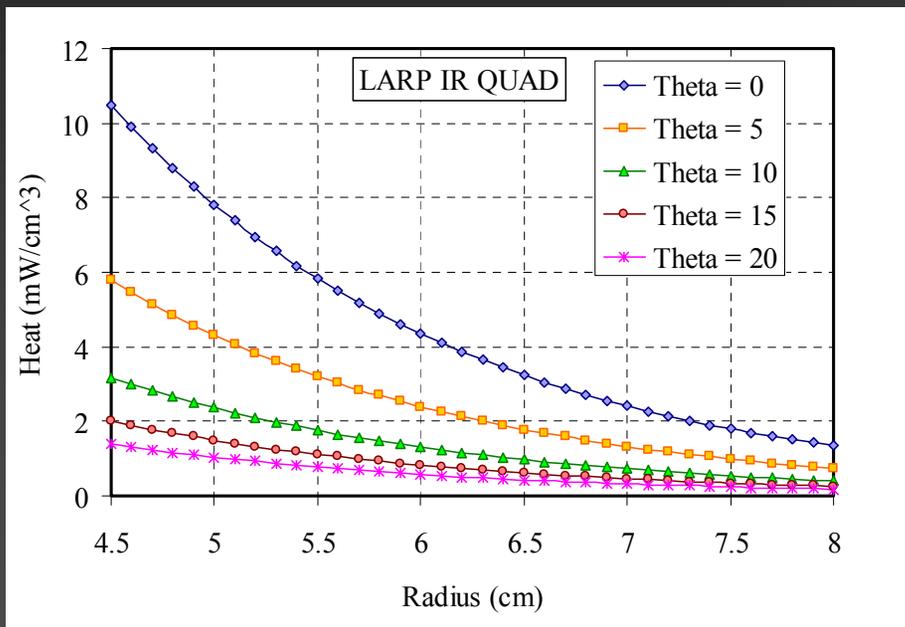
LARP IR QUAD Heat loads



- Heat-loads as a function of radius and angle were evaluated as follows (Zlobin+Mokhov^[12])

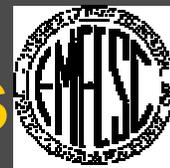
$$Q(r, \alpha) = 1.5 \times \exp\left(-\left(\frac{r-4.5}{1.7}\right)\right) \frac{mW}{g} \times 7 \frac{g}{cm^3} \times F(\alpha),$$

where $F(\alpha) = \frac{1}{(1+(10*\alpha)^{1.5})}$

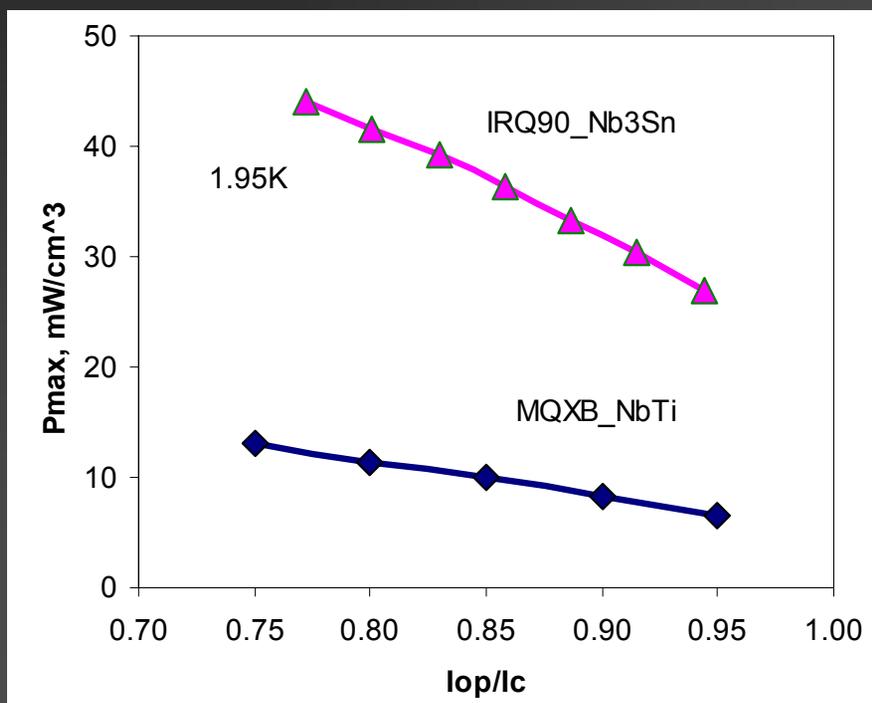




LARP IR Quad Thermal Analysis



- ❖ Nb₃Sn magnet designed with 20% quench margin can tolerate up to 40 mW/cm³ of peak power dissipation in the mid-plane turns [12]



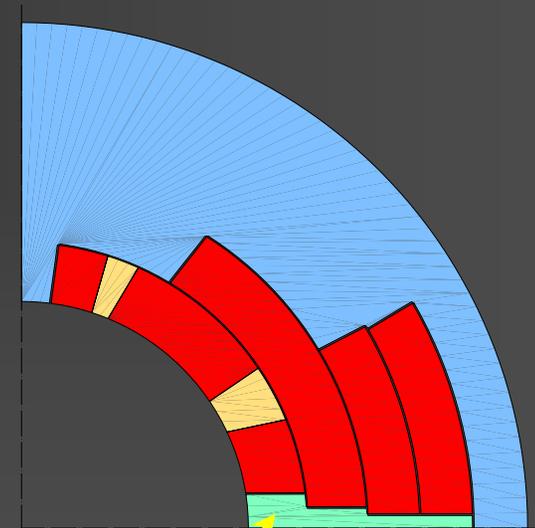
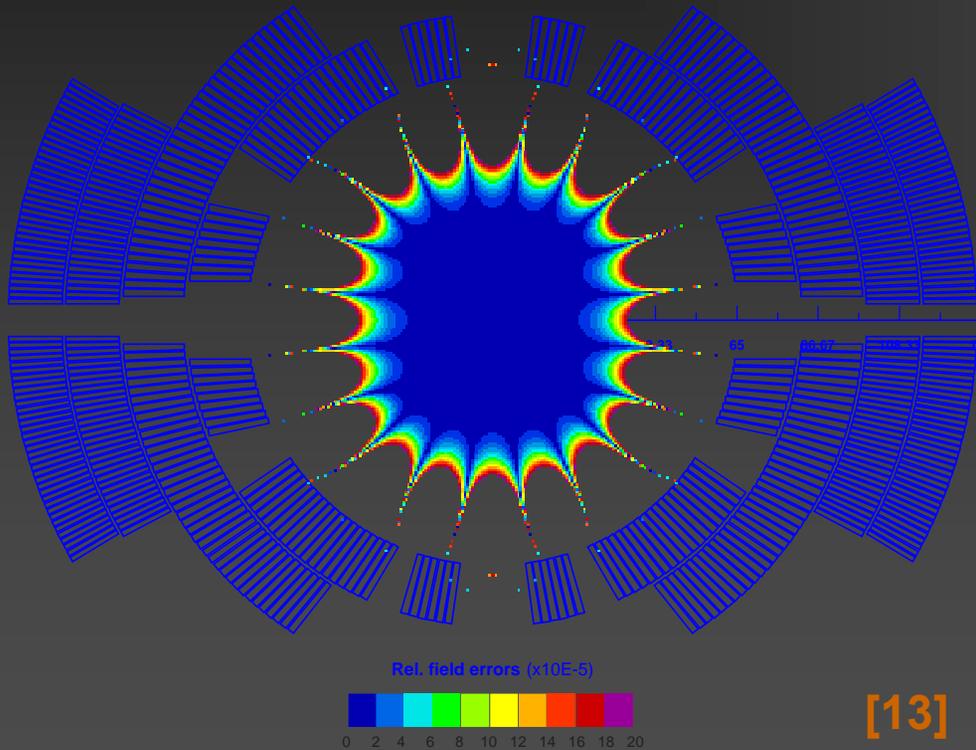


LARP Separation Dipole

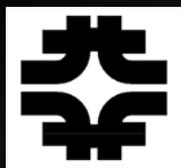


$D_{\text{bore}} = 130 \text{ mm}$, $J_c(12\text{T}, 4.2 \text{ K}) = 3000 \text{ A/mm}^2$

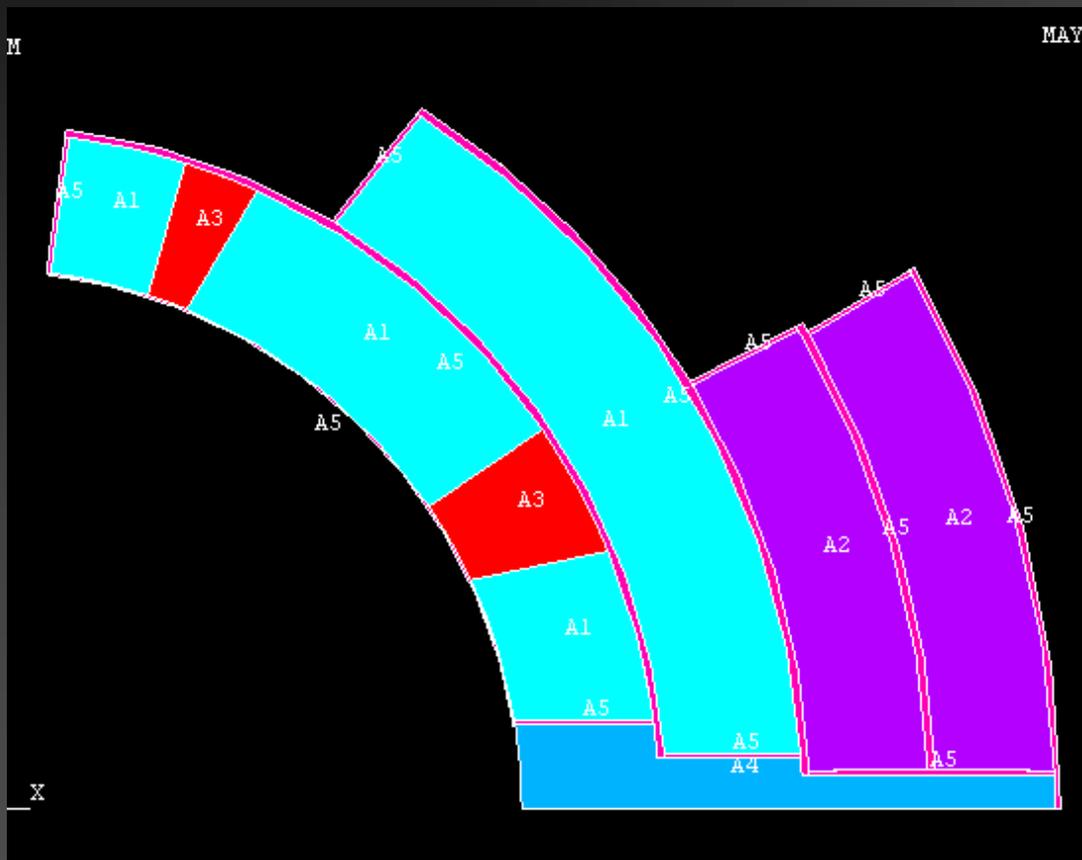
$B_{q_bore} = 15.8 \text{ T}$
 $N_{\text{turns}} = 282$
 $S_{\text{coil}} = 119.1 \text{ cm}^2$



Copper spacer



LARP Dipole Thermal Model



*Thermal conductivity in
mW/mm/K at 1.9 K*

MATERIAL NUMBER =	1
KXX =	5.0000
KYY =	0.18000E-01
KZZ =	0.0000
MATERIAL NUMBER =	2
KXX =	5.0000
KYY =	0.18000E-01
KZZ =	0.0000
MATERIAL NUMBER =	3
KXX =	140.00
MATERIAL NUMBER =	4
KXX =	140.00
MATERIAL NUMBER =	5
KXX =	0.20000E-01

Analysis by Yadav & Zlobin [12]

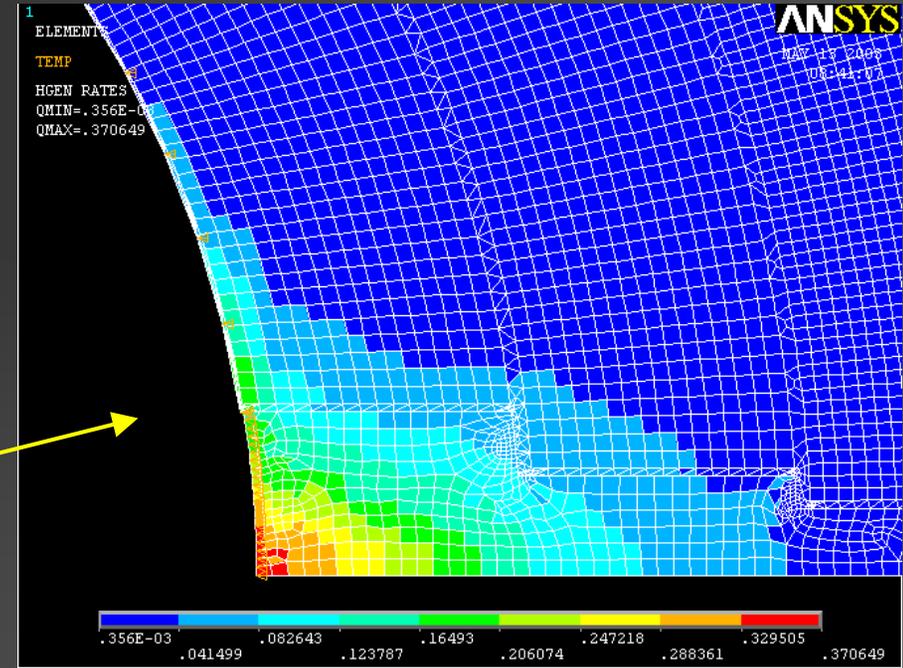
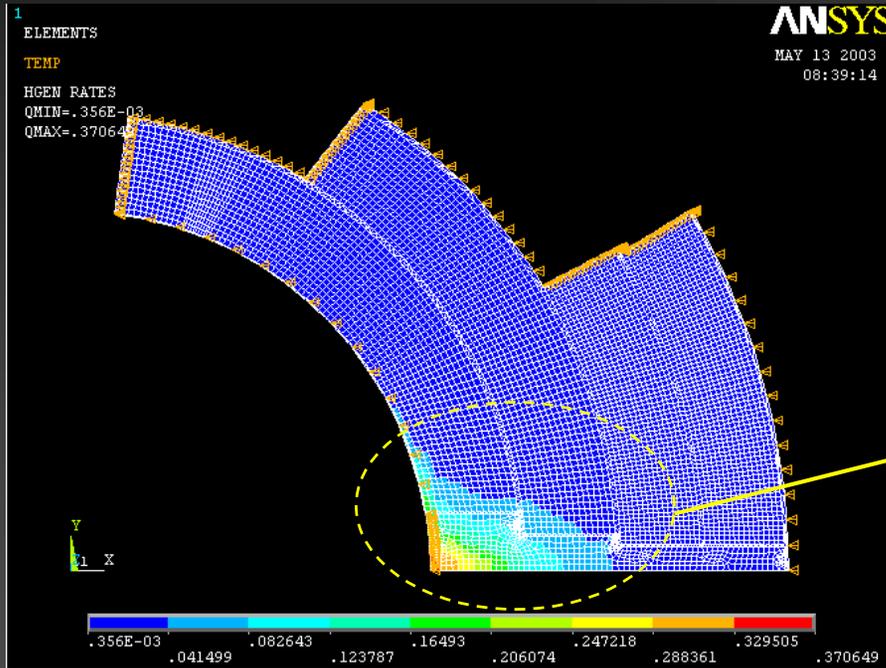
Coil perimeter was kept at 1.9 K



LARP Dipole Thermal Model



Heat deposition in the coil (from N. Mokhov [14])
Applied heat loads on coil elements in mW/mm³



$$Q_{peak_spacer} = 49 \text{ mW/g}; \quad Q_{peak_coil} = 13 \text{ mW/g} = 20 \times Q_{peak_MQXB_coil}$$

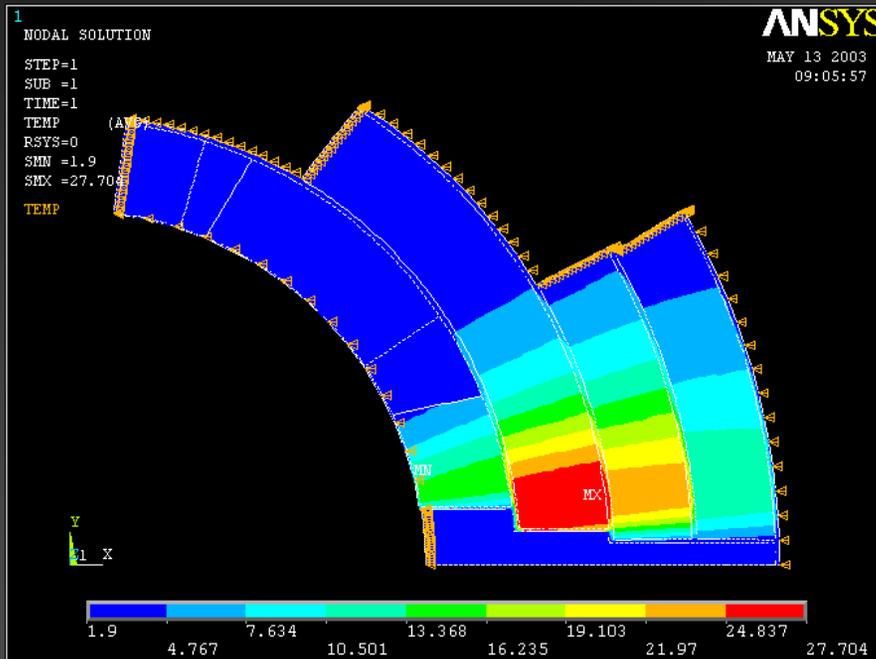


LARP Dipole Thermal Model

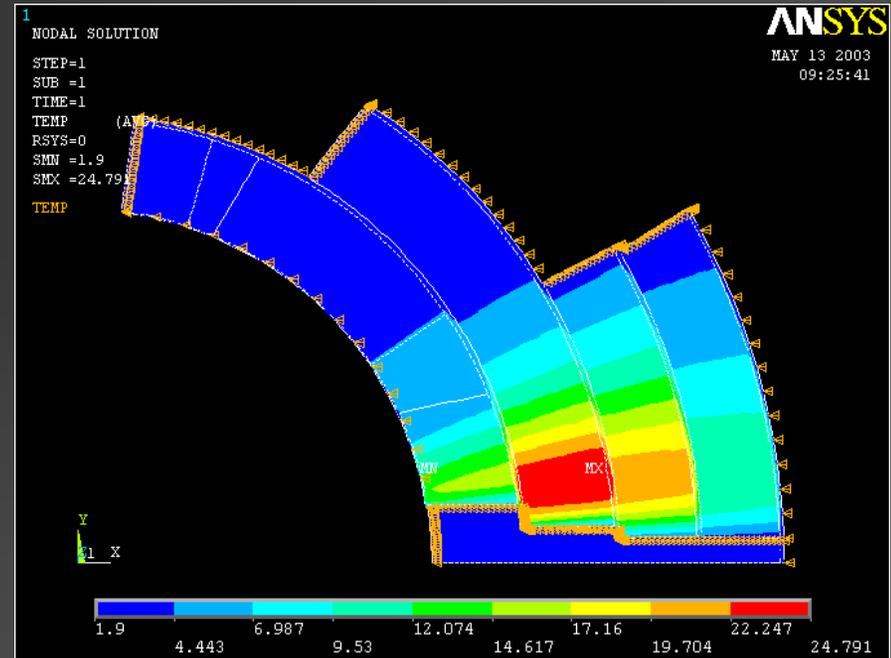


External Cooling

+ Midplane Cooling



$T_{peak} = 27.7 \text{ K}$



$T_{peak} = 24.8 \text{ K}$

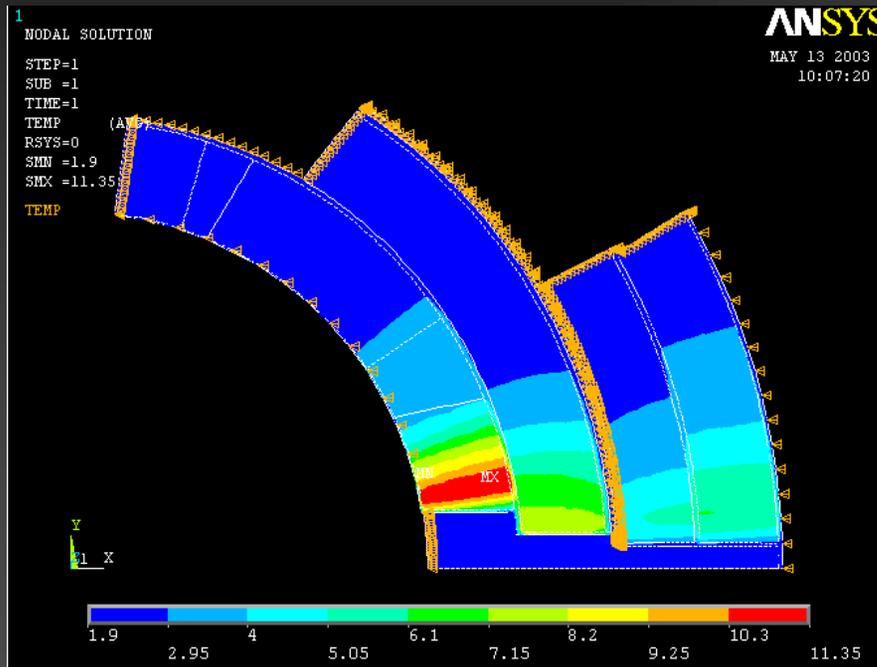
Analysis by Yadav, Kashikhin, & Zlobin [13]



LARP Dipole Thermal Model

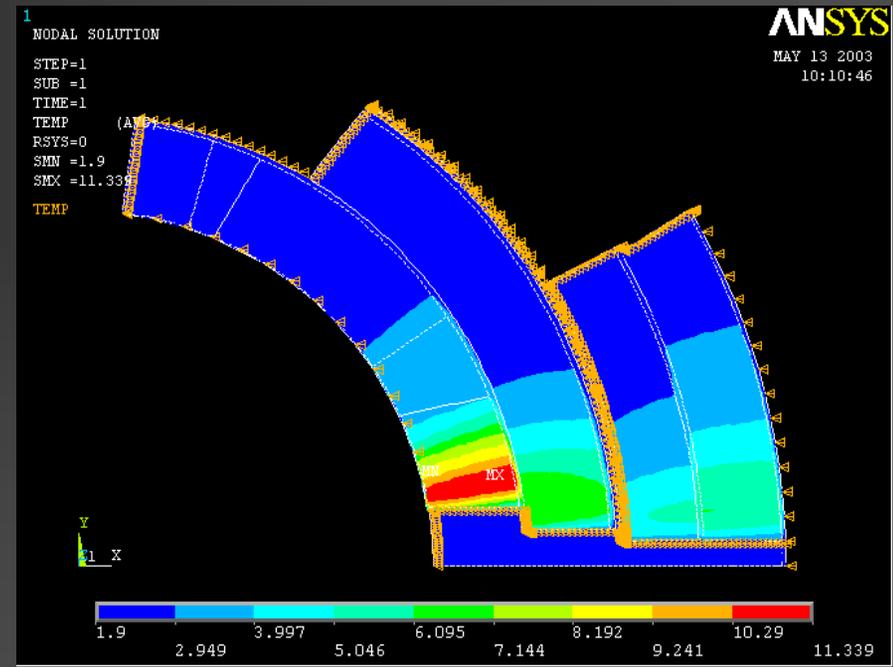


External + Interlayer Cooling



$T_{peak} = 11.35 K$

+ Midplane Cooling

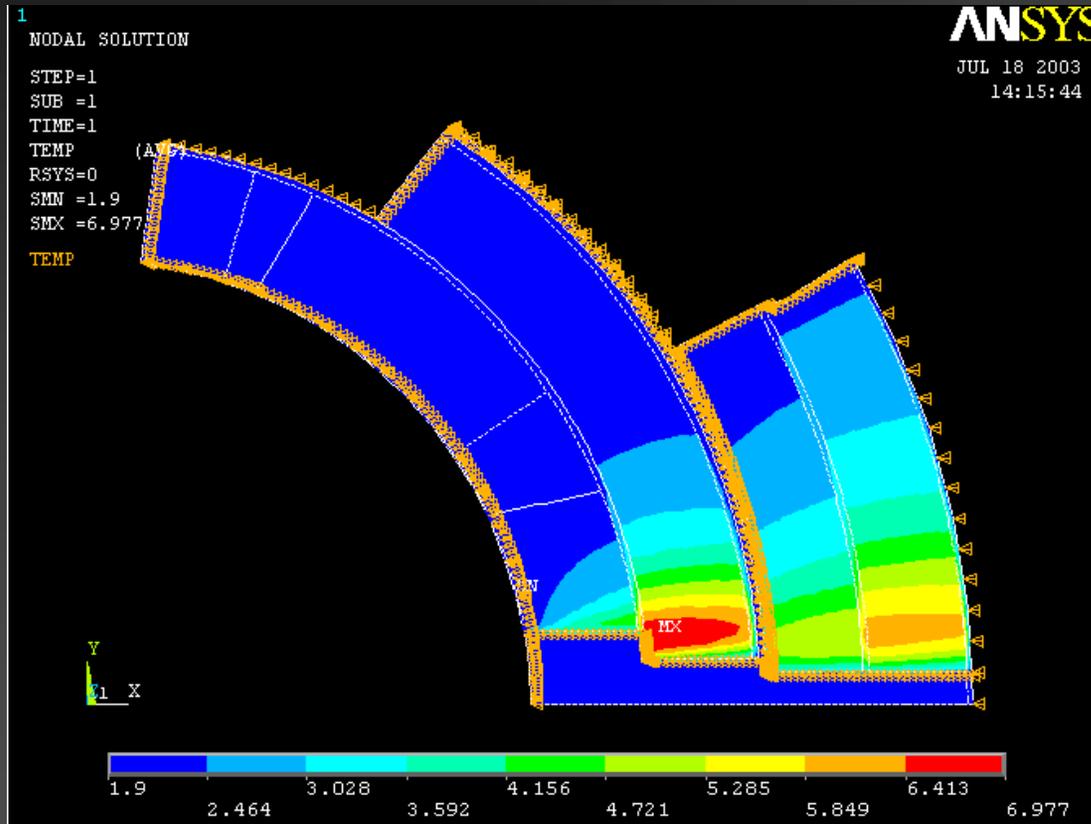


$T_{peak} = 11.34 K$

Analysis by Yadav, Kashikhin, & Zlobin [13]



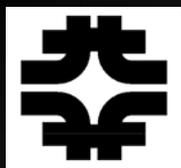
LARP Dipole Thermal Model



Perforated insulation at the inner coil surface significantly reduces the peak temperature

$$T_{peak} = 7 K$$

Analysis by Yadav, Kashikhin, & Zlobin [13]



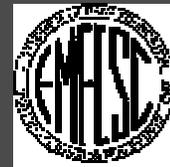
Summary: Materials



- **Nb₃Sn superconductor seems to have enough margin even after irradiation up to 10¹⁸ n/cm²**
- **The cable insulation materials and the coil end parts being considered for Nb₃Sn magnets are not an issue with respect to radiation**
- **The potting compound will eventually determine the magnet lifetime**
 - ❖ Possible candidates are High T_g epoxies, Cyanate esters such as EX-1515 & CTD 422, bismaleimides such as Matrimid 5292 and polyimides
 - ❖ More research needs to be conducted in this area to identify and evaluate various potting compounds



Summary: Thermal Studies



- Analysis on current NbTi LHC IR quads for both two and four-layer design showed that these magnets have sufficient margin for the nominal LHC luminosity. However, additional inter-layer cooling channels will provide increased temperature margin
- Thermal analysis of LARP Nb₃Sn IR Quad showed that for a critical current margin of 20%, the magnet could tolerate up to 40 mW/cm³ of peak power dissipation in the coil mid-plane turns which is an order of magnitude higher than the heat depositions in the coil at the nominal LHC luminosity



Summary: Thermal Studies



- **Thermal analysis on LARP separation dipole that are placed in front of IR triplet region showed that,**
 - ❖ Peak temperatures in the coil reach as high as 25 K with only external + mid-plane cooling
 - ❖ Cooling inner coil surface with perforated insulation in addition to external and inter-layer cooling seems to be the way to manage the temperature rise due to heat loads



References



1. K. Bittner-Rohrhofer, et al., "Radiation hardness of newly developed ITER relevant insulation systems," to be published in *Fusion Engineering and Design*.
2. N. Mokhov, et al., "Protecting LHC IP1/IP5 components against radiation resulting from colliding beam interactions," *FERMILAB-FN-732*, 2003.
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11. A.V. Zlobin et al., "Conceptual Design Study of Nb₃Sn Low-beta Quadrupoles for 2nd Generation LHC IRs", *IEEE Transactions on Applied Superconductivity*, v. 13, No. 2, June 2003, p.1266.
12. A.V. Zlobin et al., "Nb₃Sn low-beta quadrupoles for LHC IR upgrade," *Fermilab technical report*, TD-02-007.
13. V.V. Kashikhin, "FNAL LARP Dipole and Quad R&D," *presented at 2003 LARP collaboration Meeting*.
14. N. Mokhov, et al., "Energy Deposition limits in a Nb₃Sn separation dipole in front of the LHC High-luminosity inner triplet," *paper TPPB065, PAC2003, Portland (OR), 2003*.